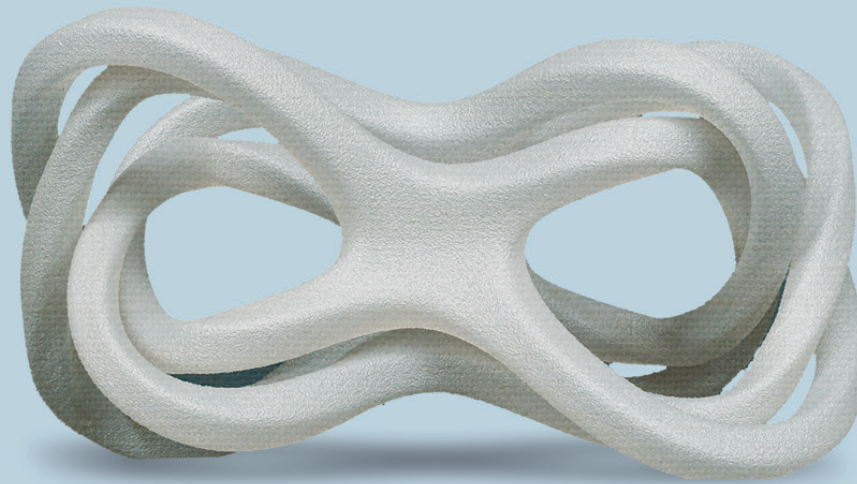




PEKK CARBON KIMYA



PEKK CARBON FILAMENT is easier to print than PEI or PEEK. It is designed for high technical applications

| HEAT RESISTANCE (150°) | ABRASION RESISTANCE
| CHEMICAL RESISTANCE | FLAME RETARDANT UL94 V0

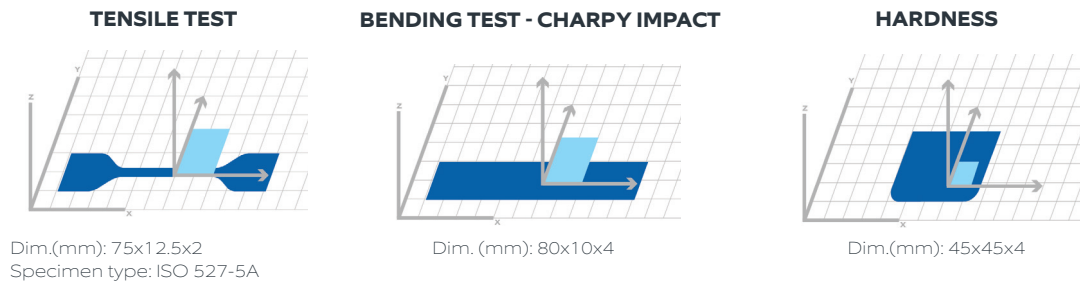
FILAMENT PROPERTIES

DESCRIPTION	TEST METHODS	UNITS	VALUES
Diameter	INS-6712	mm	1.75 ± 0.1 2.85 ± 0.1
Density	ISO 1183-1	g/cm ³	1.27
Moisture rate	INS-6711	%	< 10,000
Glass transition temperature Tg	ISO 11357-1	°C	160

PRINT PARAMETERS AND SPECIMENS DIMENSIONS

PRINTING DIRECTION	XY
PRINTING SPEED	20-40 mm/s
INFILL	100% - rectilinear
INFILL ANGLE	45°/-45°
EXTRUSION TEMPERATURE	370-380°C
BED TEMPERATURE	150°C
CHAMBER TEMPERATURE	80°C

RESULTS



PRINTED SPECIMENS PROPERTIES

	PROPERTIES	TEST METHODS	UNITS	VALUES
THERMAL PROPERTIES	Max T° of use	-	°C	150
ELECTRICAL PROPERTIES	Dielectric constant	IEC 60243-1	KV/mm	84
	Surface resistivity	ASTM D257	Ohms/m ²	10 ¹⁶
TENSILE	Tensile modulus	ISO 527-2/5A/50	MPa	2 900
	Strength	ISO 527-2/5A/50	MPa	39.1
	Strain at Strength	ISO 527-2/5A/50	%	3.2
BENDING TEST	Flexural modulus	ISO 178	MPa	2924
	Flexural strength	ISO 178	MPa	85.9
CHARPY IMPACT	Charpy impact resistance	ISO 179-1/1eA	kJ/m ²	5.6

CHEMICAL RESISTANCE

EXCELLENT	Unattacked material and few or no absorptio acids, alcohols, alkyds, ketones, bases, esters, ethers, halogens, hydrocarbons
NOT RECOMMENDED	Nitric acid, sulfuric acid, methylene chloride